



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

order 2163
RBW6305G19631-3G-23

Job Sheet 174611



Part No: RBW6305G19631-3G-23

Job Qty: 1 ea

Part Name: Inside Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G19631-3G Rev 3 IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/12/18	0.00	0.00	Start Up Small Fab-3		MU
110	Small Fab	1 pcs		4/13/18	0.00	0.41	Small Fab-4		MU DAS 38
120	QC	1 pcs		4/13/18	0.00	0.00	QC5		18-04-2018 GA 098 CB
130	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		4/13/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-80 APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2340 sf (.234 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	48	0

Part Specifications

Specifications could not be found.

Plex 3/20/18 8:18 AM Dart.lajeunesse.marie

6.75

3.38

2.5

h

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE



QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube
Part No. _____		Machining
NCR No. _____		Thermoforming
		Large Fabrication

Date : _____ Step #: _____ QTY Eff: _____

Description Work Order Deviation

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damaged ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____	
Misidentified ☐	Past Due ☐		

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 CANADA
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 www.dartaerospace.com
 Container No: S061835
 Part: RBW6305G19631-3G-23
 Job No: 174611
 Serial No/Batch: S061835
 Inspector: _____
 Revision: 3

3
y
er

Approval

By

Supervisor
Verification

Coordinator
Approval

ed Wrong
 Dimensions
 nder tolerance
 orrect
 st/Missing
 oved

☐ Off-set	☐ Drawing
☐ Mislabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence